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D350-689-031
Job Sheet 190076



007944

Part No: D350-689-031

Job Qty: 1 pcs

Part Name: Armrest / Control Guard Retrofit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No:

Due Date: 2/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG-REV C IPP rev A 12.07.06 new issue EC verified by:DD IPP REV:B 15.02.11 AS PER ECN 15-520 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	1 pcs		2/25/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Fg027

FEB 12 2019

Plex 2/5/19 7:48 AM Dart.lajeunesse.marie



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Container No: S152768



Part: D350-689-031

Job No: 190076

Serial No/Batch: S152768

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH02-33 Issue 1
Date: 11/15/19
FAA STC SR016201

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
110 QC 4	1 pcs	2/25/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	DAS 69
					QC 4 - 9	FEB 13 2019 9-89
					QC 4 - 46	DAS 21
115 DC - 1 - B4B	1 pcs	2/25/19	0.00 0.00		DC - 1 - B4B	FEB 13 2019
					DC - 2 - B4B	DAS 9-89
120 Packaging 3-1 - Stock - B4B	1 pcs	2/25/19	0.00 0.00		Packaging 3 - 1 - B4B	FEB 13 2019 69
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
130 QC 21 - FG	1 pcs	2/25/19	0.00 0.00		QC 21 - FG - 21	DAS 21 FEB 13 2019
					QC 21 - FG - 70	9-89
					QC 21 - SA - 53	
Part Op 101 - Pick Kit						
Descriptions: 110 - QC4- 100% Inspect kits for completeness						
115 - Document Control Photocopy D350-689 bluefile & type labels per PPP D350-689-031 CHG002						
120 - Identify as per dwg & Stock Location:_____ Identify and pack for shipping as per PPP D350-689-013						
Location:_____ PPP Rev:_____						
130 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	5082908
AN4-14A	Bolt	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	5114891
AN4-17A	Bolt	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	5149203
AN4-4A	Bolt	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	5104458
AN4-6A	Bolt	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	5053945
AN970-4	Washer	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	5114901
D2199-31	Strut Details	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5020528
D4671-1	Armrest Cushion	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5145330
D5159-041	Seat Back Brace Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5152342
D5159-043	Seat Back Brace Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5096176
D5159-045	Seat Rib Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5094636
D5189-041	Tube Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5141487
D5189-043	Armrest Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	F141501
MS20600-AD4W4	Rivet	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5117999
MS20600-AD4W5	Blind Rivet	8 Ea (8 ea)	101-Packaging 1 - Pick Kit	501689724
MS21042L3	Nut	10 Ea (10 ea)	101-Packaging 1 - Pick Kit	5132364
MS21042L4	Nut	8 Ea (8 ea)	101-Packaging 1 - Pick Kit	5149814
MS27039-1-17	Screw (601.1954)	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	FM127831-4
MS27039-1-18	Screw	3 Ea (3 ea)	101-Packaging 1 - Pick Kit	F124326
MS27039-1-19	Screw	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5133205
MS27039-1-20	Screw	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	5094554
MS27039-4-20	Screw	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5039035
MS27039-4-21	Screw	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	FM135779
MS27039-4-22	Screw	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	FM131616
NAS1149D0332J	Washer	20 Ea (20 ea)	101-Packaging 1 - Pick Kit	5113751
NAS1149D0432J	Washer	17 Ea (17 ea)	101-Packaging 1 - Pick Kit	FM131467
NAS43DD4-16FC	Spacer	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	5007039

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	AN4-10A	1	133	0
	AN4-14A	2	520	0
	AN4-17A	1	457	0
	AN4-4A	1	67	0
	AN4-6A	1	817	0
	AN970-4	1	92	0
	D2199-31	1	2	0
	D4671-1	1	6	0
	D5159-041	1	0	0
	D5159-043	1	1	0
	D5159-045	1	1	0
	D5189-041	1	1	0
	D5189-043	1	1	0
	MS20600-AD4W4	4	4,243	0
	MS20600-AD4W5	8	123	0
	MS21042L3	10	2,782	0
	MS21042L4	8	3,503	0
	MS27039-1-17	1	52	0
	MS27039-1-18	3	1,199	0
	MS27039-1-19	4	219	0
	MS27039-1-20	2	102	0
	MS27039-4-20	4	62	0
	MS27039-4-21	4	17	0
	MS27039-4-22	2	6	0
	NAS1149D0332J	20	2,714	0
	NAS1149D0432J	17	538	0
	NAS43DD4-16FC	2	12	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					